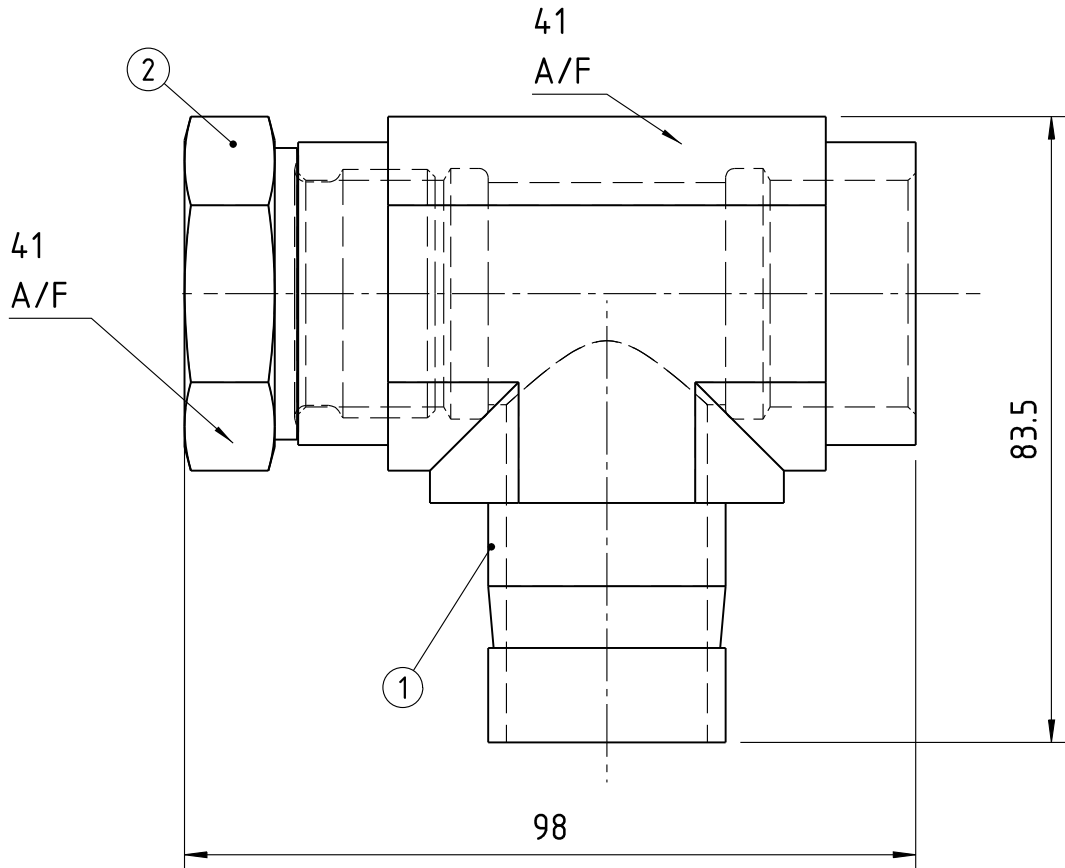
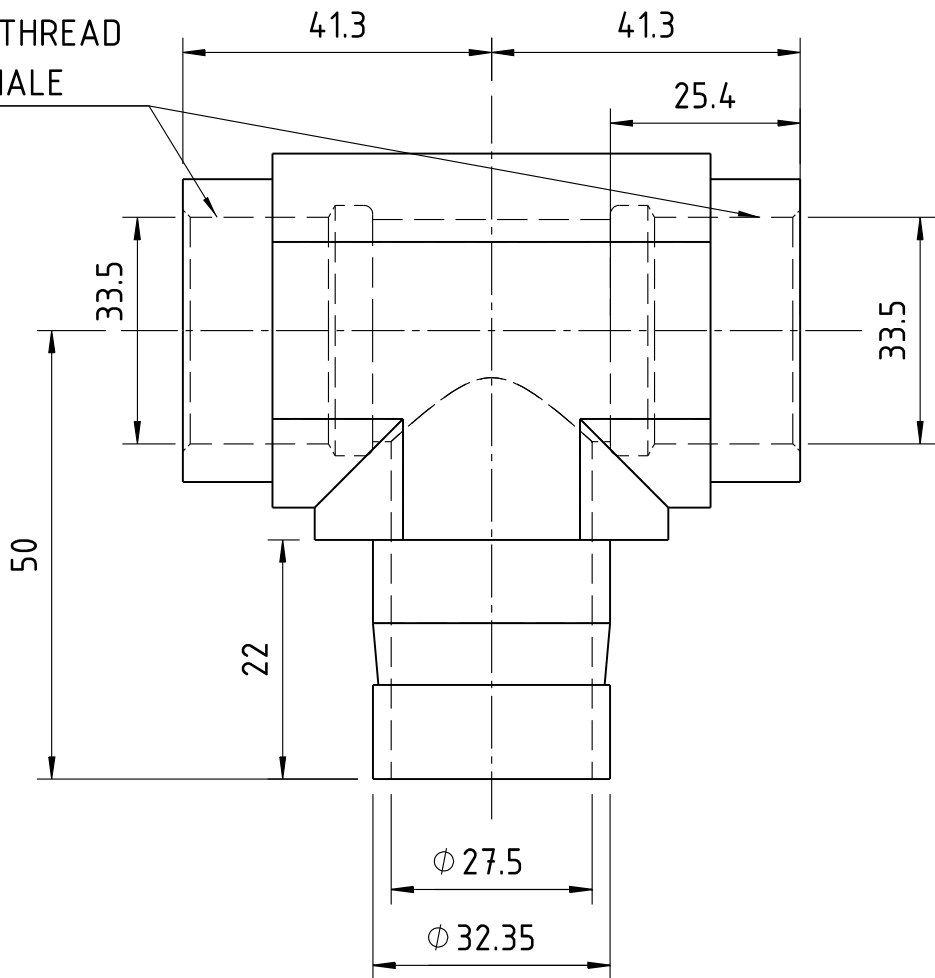


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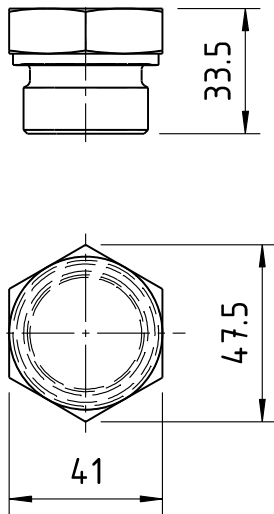
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SURFACE ROUGHNESS													



1 INCH BSP
PARALLEL THREAD
11 TPI- FEMALE



DETAIL -1



DETAIL -2

NOTES:

1. ALL DIMENSIONS ARE IN MM
2. ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5196
3. ITEM SHALL CONFORM TO SPECIFICATION DIN 2353 (ISO 8434-1)- SHALL BE APPLIED FOR DIMENSIONS NOT SPECIFIED IN THE DRAWING

2	1	525-22031-02	PLUG	-	SUS316	
1	1	525-22031-01	TEE JOINT	ID ϕ 30.5	SUS316	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI METRO CARS L2 & L7		
			REF DRG	---		
			MATERIAL	---		
			HEAT TREAT.	---	APPD	24.06.2020
			SURFACE TREAT.	---	REVD	24.06.2020
			TITLE	TEE JOINT		
				CHKD	24.06.2020	
				DRWN	24.06.2020	
				SCALE	SHEET	Wt.
				1:1	1 OF 1	-
				DRG No.	ALT	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	



BEML LIMITED

525-22031

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